



PROTECTIVE

PAINTS

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777-019

2K Filler

PRODUCT DESCRIPTION AND USES

2K Filler is a 2K primer surfacer designed to provide a combination of good build and filling properties whilst containing a non toxic anticorrosive pigment. Designed primarily for automotive refinish it may however be used in industrial applications also.

PHYSICAL PROPERTIES

Colour/Texture	Light grey/low sheen
Volume Solids	52% (mixed)
Product Density	1.44kg/litre (mixed)
Drying Time	16 hours in ambient conditions Bake: 30 minutes @ 60°C panel temperature
Potlife	2 hours, product progressively thickens
Flash point	Base: 27°C Hardener: 10°C

SURFACE PREPARATION

Ensure surface is clean and dry before application. Previous coatings should be thoroughly sanded prior to recoating.

APPLICATION DATA

Apply by Spray conventional or HVLP	
Recommended D.F.T	75 microns
Recommended W.F.T	150 microns
Theoretical Spreading Rate	6.8m ² /litre @ 75 microns D.F.T
Thinners	Transmarine 9.04 or equivalent Thin as required

HEALTH AND SAFETY

Irritant	Avoid contact with skin and eyes. Avoid breathing vapour or sanding dust. When using this product it is recommended that full overalls, gloves, face mask and goggles be worn. Store container in a safe place when not in use. Do not burn container.
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FIRST AID

EYES	Flush with water for at least 15 minutes and seek medical advice.
SKIN	Wash contact areas with soap and water. Remove all contaminated clothing, and seek medical advice. Do not scrub.
INHALATION	Remove patient from further exposure, and keep patient warm and comfortable.
INGESTION	Do not induce vomiting. Rinse mouth with water. Seek medical advice as soon as possible.

TRANSPORTATION AND DISPOSAL

Class	3
Hazchem Code	•3YE; •3Y
UN No	1133
Packing Group No	III
Fire Extinguishing Media	CO ² , Foam, Dry Chemical
Fire Fighting Procedure	Fire fighters should wear self contained breathing apparatus. Fight fire from a protected location as product may explode on heating. The vapours are heavier than air, so may travel along the ground to accumulate in low areas. Fire may flash back along vapour trail, and can also react with oxidising agents. Spills should be cleaned up immediately by using sand or other non-flammable absorbent materials. Ensure material does not enter waterways. Dispose of empty containers in accordance with local by laws.

OTHER INFORMATION

This product may be used for a wide variety of surfaces. If the surface you propose to paint is not referred to, contact Protective Paints Technical Department for classification.

For further technical information please phone 0800 724 684.

RELIABILITY OF INFORMATION

All statements and technical information contained herein are based on tests we believe to be reliable but the accuracy thereof is not guaranteed. Since Protective Paints Ltd has no control over product application, purchasers and users must confirm the suitability of our products under their conditions to meet their own requirements.

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