

SPECIFICATION OF PRODUCTS – TWO PACKS & ANTIFOULING

	199 Epoxy Primer Undercoat	158 Hi Build Epoxy Primer	113 Zinc Chromate Primer	155 Epoxy Zinc Primer	02.11 Epoxy Tar	343 Polyurethane Gloss	271 Longlife Antifouling	09.278 AF500 Cleanship Antifouling
Generic Type	Polyamide Epoxy	Epoxy/ Polyurethane	Epoxy / Polyurethane	Zinc Pigmented Epoxy Polyamide	Epoxy Polyamide	Polyurethane	Copper based tin free	Copper based tin free
Use	Multi-purpose Undercoat	Multi-purpose Undercoat	A/C Primers especially for Aluminium	High performance A/C primer	A/C Primer	High performance decorative finish	Antifoulant	Antifoulant (ablativ)
Colour	White	White	Pale Green	Red	Black/Green	As colour card	Red, Blue, Black	Red, Blue, Black
Gloss	Flat	Flat	Semi-gloss	Matt	Semi-gloss	Gloss	Matt	Matt
Recommended WFT	100 microns	120 microns	90 microns	55 microns	245 microns	60microns	140 microns	280 microns
Recommended DFT	50 microns	65 microns	50 microns	25 microns	125 microns	30 microns	70 microns	100 microns
Theoretical Coverage	10m ² /litre	10m ² /litre	11m ² /litre	18m ² /litre	4m ² /litre	16m ² /litre	7m ² /litre	3-4m ² /litre
Pot Life 20C	8 hrs	8 hrs	4 hrs	8 hrs	12 hrs	2-3 hrs	N/A	N/A
Mix Ratio by Volume	3 Base: 1 Hardener	3 Base: 1 Hardener	3 Base: 1 Hardener	3 Base: 1 Hardener	3 Base: 1 Hardener	4 Base: 1 Hardener	Single Pack	Single Pack
Thinner	903/904	903/904	903/904	903/904	903/904	903/904	601	601
Hard Dry	24 hrs	24 hrs	24 hrs	24 hrs	24 hrs	6 hrs	3 hrs	8 hrs
Min. Recoat	16 hrs	8 hrs	16 hrs	4 hrs	12 hrs	12 hrs	12 hrs	8 hrs
Max. Recoat	72 hrs	-	-	-	5 days	-	-	-
Pack Sizes	500ml, 1L, 4L	1L, 4L	500ml, 1L, 4L	1L,4L	4L	250ml(B), 500ml(B), 1L(B),4L (B)	1L, 4L	1L, 4L

NB: Although maximum overcoat times are not given in many cases, primers should be overcoated within 2-3 days to achieve maximum intercoat adhesion.

B = Base, H = Hardener